



PROCESS SOLUTIONS & MATERIAL HANDLING

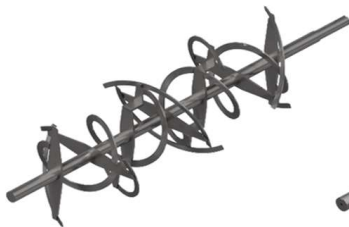
Design and Integrate Your Custom Built Process System

MARION

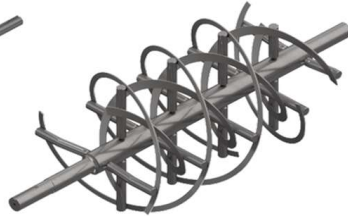
PROCESS SOLUTIONS

Mixer Performance Comparison	Speed of Mix	Accuracy of Mix	Repeatability of Mix	Sanitation	Complete Discharge	Shear	Agitator Power Requirement	Ease of Maintenance	Versatility	Shortening Addition	Price	Speed of Discharge	Material Degradation (Gentle)
Paddle Blender	5.0	4.5	5.0	5.0	5.0	3.0	M	L	4.0	2.0	L	4.5	5.0
Paddle Blender with Chopper	5.0	5.0	5.0	4.5	4.5	4.0	M	M	4.5	4.0	M	4.5	2.0
Paddle Blender with Leveling Geometry	5.0	4.5	5.0	4.5	5.0	3.5	H	L	4.0	2.5	L	4.5	4.0
Paddle Blender with Leveling and Chopper	5.0	5.0	5.0	4.0	4.5	4.5	H	M	5.0	4.0	M	4.5	2.0
Double Helix Ribbon Blender	3.5	4.0	4.5	3.5	3.5	4.5	M	L	3.0	3.0	H	4.0	3.0
Segmented Ribbon Blender	3.0	3.5	4.0	4.0	3.5	4.0	L	L	3.0	3.0	M	3.5	3.0
Segmented Ribbon Blender with Chopper	4.0	4.0	4.5	3.5	3.0	5.0	L	M	3.5	4.0	H	3.5	2.0

Scale: 5.0 - Performs Well, 3.0 - Satisfactory Performance, 1.0 - Does Not Perform Well
 Scale: H - High, M - Medium, L - Low



Segmented Ribbon



Double Helix



Paddle



Paddle with Leveling