



Premier Bolted Tank Powder Coat Line

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At **BOSS Tank** we can rightfully claim the premier "bolted tank" powder coat line in the world. It is unmatched, maintaining a capacity of over 3X any other tank manufacturer. From the preparation processes of wash, blast (SP10) and dry through the powder coat application and bi-modal stoving processes, we have advanced coatings to a new level of performance in the tank industry.

All components are cleaned prior to blast - oils are removed from the steel surface to allow the blast media to achieve a clean anchor profile. After cleaning, the steel is blasted in a specifically designed designated blast room to produce the correct anchor profile which promotes mechanical paint adhesion as well as chemical adhesion. Our bi-modal stoving technique allows custom heat profiling on a broad spectrum of steel density. The calculated, tested and proven curing parameters, including time, oven temperature and material thickness are continuously electronically monitored.

We support this level of performance by applying the best powder coatings available tailored for our specific application. **BOSS Tank** powder coating systems, **Fusion Bond EP™** for dry bulk storage applications and for liquid storage, **LIQ Fusion EP™**, produce uniform shell coverage and superior edge protection.

By the time all bolted tank parts are prepared for shipment and placed on protective pallets or in crates, all parts have been thoroughly inspected and approved for delivery by our QA Quality System.

The **BOSS Tank** coating systems and facilities are NSF approved, and all elements are FDA compliant.

BOSS Tank offers (6) standard exterior topcoat colors which can be readily seen by anyone referencing our easy-to-use RAL color numbers. Specific customer color matches can be made upon request.

Standard colors include: BOSS White (RAL 9016), BOSS Tan (RAL 1001), BOSS Gray (RAL 7035), BOSS Dark Green (RAL 6005), BOSS Light Green (RAL 6019) and BOSS Light Blue (RAL 5024). Safety Yellow references RAL 1018.

