

# Liquid Containment Solutions

*GET CONNECTED  
with Unmatched  
Performance!!!*

Bolted RTP™ Construction  
Field-Weld Construction  
Shop-Weld Tanks  
Hybrid Tank Designs  
LIQ Fusion FBE™ System

Potable Water Storage  
Elevated Water Tanks  
Standpipes  
Wastewater Treatment  
Fire Protection  
Digesters  
Industrial Liquids

**GET  
CONNECTED**

## SPECIFY the BEST in Liquid Storage!

**Tank Connection Affiliate Group** - For potable water, wastewater, fire protection and industrial liquids, only ONE company provides the complete performance package. Tank Connection is the only tank manufacturer worldwide that offers all four types of steel tank construction. This includes Bolted RTP (rolled, tapered panel), Field-Weld, Shop-Weld and Hybrid Tank construction. At TC, our product quality, powder coat systems, field installation and customer service remain unmatched in the industry.

### We provide the COMPLETE PERFORMANCE PACKAGE

- SPECIFICATION
- DESIGN
- MANUFACTURE
- FIELD CONSTRUCTION
- "GOLDEN RULE" CUSTOMER SERVICE

**At Tank Connection, our precision RTP bolted tank construction is the #1 bolted tank design selected worldwide!**

**RTP BOLTED TANK CONSTRUCTION** - The BEST features of bolted and field-weld tank construction have been combined together in the RTP (rolled, tapered panel) tank design. In liquid storage, it remains unmatched in all category ratings.

- Best design – Precision RTP bolted tank design
- Best powder coat system – LIQ Fusion 7000 FBE™
- Long life...Low maintenance storage
- The NO LEAK bolted storage tank
- Outdates the API 12B flanged panel tanks
- Modular construction – Shipped worldwide
- Field construction process is rated #1 in safety
- Economics of value
- The RTP bolted tank design is the ONLY tank design recognized as a replacement for field-weld tank construction

RTP bolted tanks feature exact manufacturing tolerances and the top rated Fusion 7000 FBE™ powder coat process available for bolted tank construction worldwide. Tank connection also provides complete turnkey field installation service, utilizing direct factory crews and international supervisors. Field installation is accomplished utilizing a synchronized, hydraulic screw jack process, which allows field crews to install tanks/silos at grade level. This process receives the highest industry ratings for quality control and safety in the field.

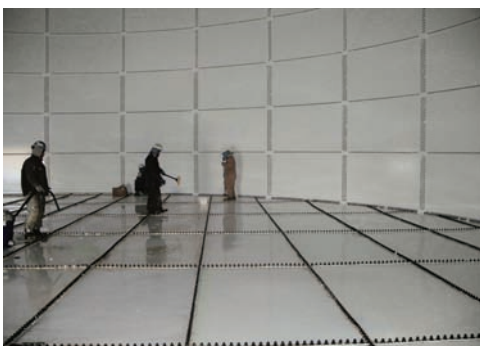
For potable water, wastewater, fire protection and industrial liquids, Tank Connection offers unlimited configurations in bolted tank construction from ground reservoirs to elevated water tanks. Standard liquid tank capacities range from 25,000 to 8,000,000 gallons. In all cases, RTP tank construction outperforms other types of bolted tank construction through its superior design, proprietary coating systems and safe field installation processes.



RTP Construction - Pure Water Storage  
4.5 million gallons/ 17,000 m<sup>3</sup>



XL Municipal Water Storage Interior  
Base Setting Ring with Concrete Bottom



Bolted Steel Floor



Power Utility - Process Water



Standpipe - jacked from grade level



RTP Construction - Potable Water

## Engineering by Tank Connection

**The Recognized Experts in Storage** – Tank Connection Affiliate Group is a collection of the recognized experts in RTP (rolled tapered panel), API 12B (flanged panel), FP (flat panel), Field-weld, Shop-weld and Hybrid tank fabrication. **With over 2,100 years of combined experience in storage applications, Tank Connection stands alone as a global leader in storage containment!**

TC provides assistance at every stage of your project. Our dedicated site for liquid storage, [www.liquidtanks.com](http://www.liquidtanks.com), has tools that make it possible to select and specify a liquid tank in less than five minutes. Our capacity calculators are easy to use and have become the industry standard for quick reference. Specifications for AWWA D103, AWWA D100, EN 15282, Factory Mutual, NFPA 22, RTP (rolled, tapered panel), AISC and API 650 can easily be downloaded and custom tailored for your applications.



Bolted RTP, Field-weld & Hybrid Tank Construction

Specify a liquid tank in less than 5 minutes at

**Liquid  
Tanks.com**

Specification	Title	Construction Type	Applications	Applicable Territories	Tank Connection PDT*	Competitor PDT*
<b>AWWA D103</b>	American Water Works Association	Bolted	Municipal Water Industrial Water Wastewater	Worldwide	40+ Years	30+ Years
<b>AWWA D100</b>	American Water Works Association	Welded	Municipal Water Industrial Water Wastewater	Worldwide	40+ Years	40+ Years
<b>FM 4020 FM Principles</b>	Factory Mutual Not Approved Listing	Bolted, Welded	Fire Protection Water	Worldwide	40+ Years	30+ Years 10+ Years
<b>NFPA - 22</b>	National Fire Protection Association	Bolted, Welded	Fire Protection Water	Worldwide	40+ Years	30+ Years
<b>AISC</b>	American Institute of Steel Construction	Bolted, Welded Hybrid	Municipal Water Industrial Water Wastewater	Worldwide	40+ Years	20+ Years
<b>EN 15282</b>	British Standard - European Standard for Standardization	Bolted - glass coated tanks	Municipal Water Industrial Water Wastewater	UK	40+ Years	25+ Years
<b>API 650</b>	American Petroleum Institute	Welded	Water, Petroleum Industrial Liquids	Worldwide	40+ Years	40+ Years

\* PDT - Plate Design Thickness

### Typical Liquid Tank Capacities *(Reference TC's Capacity Charts for "diameter x height" sizing)*

#### **BOLTED RTP TANK DESIGNS - Reservoirs**

- 25,000 up to 8,000,000 gallons
- 95 up to 30,284 cubic meters

#### **BOLTED RTP TANK DESIGNS - Elevated**

- 200,000 up to 1,200,000 gallons
- 760 up to 4,540 cubic meters

#### **BOLTED RTP TANK DESIGNS - Standpipe**

- 50,000 up to 1,000,000 gallons
- 190 up to 3,780 cubic meters

#### **HYBRID TANK DESIGNS\***

- 25,000 up to 12,000,000 gallons
- 95 up to 45,420 cubic meters

#### **FIELD-WELD TANK DESIGNS**

- 100,000 up to 25,000,000 gallons
- 380 up to 94,620 cubic meters

*\*Note: Hybrid construction combines bolted RTP construction with field-weld and concrete component features.*

## Elevated Potable Water Storage – We've simplified the process for customer selection:

- SELECT A STYLE
- SELECT PEDESTAL CONSTRUCTION & HEIGHT
- SELECT TANK CONSTRUCTION & CAPACITY



### Tank Connection Introduces their new line of Elevated Water Storage Tanks!

#### Visit us at:

[www.TankConnection.com](http://www.TankConnection.com)

[www.LiquidTanks.com](http://www.LiquidTanks.com)

[www.MunicipalWaterTanks.com](http://www.MunicipalWaterTanks.com)

[www.ElevatedSteelTank.com](http://www.ElevatedSteelTank.com)

[www.PotableWaterTank.com](http://www.PotableWaterTank.com)

#### We offer:

- Superior aesthetics with architectural designs for the future
- Infinite combination of add-on custom design features
- Precision RTP construction utilizes synchronized jacking from grade level on select sizes
- Best coating systems offered in the industry
- Best designs tailored for cost efficiency, long life & low maintenance
- Brought to you by the domestic leaders in integrated storage systems

### Optional Tank Accessories:

#### Access stairways & ladders

- Access stairways
- Outside caged ladder with lockable hoop & rest platform
- Outside un-caged straight-run ladder with SAF-T-Climb
- Inside straight run ladders

#### Maintenance access platforms

- Radial access platforms
- Walkway platforms

#### Level indicators

- Ultrasonic
- High & low level
- Liquid level indicator with gauge board & high visibility target

#### Perimeter guardrails

- Full perimeter guardrail
- Partial deck PGR extended ~5' (1.5m) on both side of exterior ladder

#### Agitator supports

Flange nozzles

Baffles

Aluminum dome covers

Encapsulated hardware

AWWA sidewall manways

- 24" (61cm) diameter
- 30" (76cm) diameter
- 36" (91cm) diameter

Overflow nozzle with weir box & downcomer

Deck manways/vents

- 20" (50.8cm) diameter mushroom ventilator
- 24" (61cm) square roof manway

Pumping stations

Cathodic protection

Immersion heaters

Insulation – vertical clad standing seam system

Agitators and agitator supports

Foundation design



Elevated Designs



Bolted RTP - Process Storage



Potable Water Storage



Fire Protection Tank

# The Unmatched Performance of Tank Connection's Fusion FBE™ System

At Tank Connection, we have raised the benchmark of coatings performance in liquid storage applications. At TC, we rightfully claim the premier powder coat system for bolted storage tanks worldwide. Our proprietary system and controlled station processes are unmatched by any other tank manufacturer.

How good is LIQ Fusion 7000 FBE™ & EXT Fusion 5000 FBE™ + EXT Fusion SDP™?

- The proprietary formulations are unmatched
- The factory application processes are unmatched
- The field performance is unmatched

## Interior Lining System:

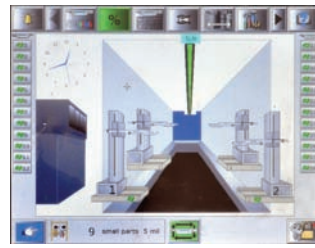
### LIQ FUSION 7000 FBE™ @ 7-9 mils nominal DFT (NSF 61-approved)

- The ultimate interior tank lining system ever developed for water, wastewater, fire protection and industrial liquid applications. Outperforms ALL bolted tank interior coating systems offered today worldwide. In potable water storage, our standard warranty starts at 5 years!
- Unmatched in all performance standards including low maintenance and cost efficiency.
- The BEST CHOICE to specify for Liquid Storage Tanks

## Exterior System – Primer + Topcoat:

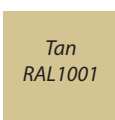
### EXT FUSION 5000 FBE™ + EXT FUSION SDP™ @ 6-10 mils nominal DFT

- The ultimate exterior tank lining system ever developed for water, wastewater, fire protection and industrial liquid applications. Outperforms ALL tank exterior coating systems offered today worldwide. This coating system utilizes the protective properties of our exclusive FBE epoxy powder fused to substrate with a fused topcoat of SD polyester.
- In recognized exposure testing (Southern Florida Exposure Tests) our exclusive system was rated at "5 years" without change!

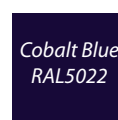


- Chemical Wash, Rinse & Dry
- SSPC - SP10 Blast (Steel Shot Media)
- Interior LIQ Fusion 7000 FBE™ Application
- Initial Coating Cure @ 350° F
- Infrared Convection
- Exterior EXT Fusion 5000 SDP™
- Oven Crosslink Cure @ 400° F
- Testing & Final Inspection

## Standard Colors:



## Premium Colors:



The colors shown are printed approximations. The exact color can be viewed using RAL standard color samples.

## Field-Weld & Hybrid Tank Construction

ATEC Steel is an industry leader in high quality field-weld tank fabrication. With over 100,000 square feet of fabrication space, ATEC can handle projects of any size. In the shop, we utilize the latest state-of-the-art fabrication equipment for computerized painting and rolling of materials. We also offer environmental controlled blast and coating services to meet customer specification requirements.



*A World Class Manufacturing Facility!*

At ATEC it all starts with the right support team. All employees have extensive backgrounds in tank and steel fabrication. Our in-house engineering consists of professional engineering services, experienced project managers and CAD layout operators. Our experience level allows us to respond quickly and precisely to customer requests.

In the shop, ATEC production processes establish the benchmark for performance in field-weld tank fabrication. Documented safety and quality control procedures, economy of scale processes and precision fabrication practices set ATEC far apart from other field-weld tank manufacturers.

### ALL ROADS LEAD TO ATEC! CHECK US OUT AT:

[www.API650Tank.com](http://www.API650Tank.com)

[www.API620Tank.com](http://www.API620Tank.com)

[www.FieldWeldTanks.com](http://www.FieldWeldTanks.com)

[www.AtecSteel.com](http://www.AtecSteel.com)

[www.AtecTank.com](http://www.AtecTank.com)

[www.Tarsco.com](http://www.Tarsco.com) (West Coast Division)

### Typical Range of Tank Capacities:

▶ 100,000 up to 25,000,000 gallons

▶ 380 up to 94,620 cubic meters

### Liquid Service Markets:

▶ Industrial Liquids

▶ Municipal Water & Wastewater



*XL Liquid Tank*



*Potable Water*



*XL Liquid Tank*

## About Tank Connection

The Tank Connection Affiliate Group is an integrated family of companies that specialize in liquid and dry bulk storage applications worldwide. Unlike tank suppliers that offer a single choice in tank construction, TC is the only global tank manufacturer that designs, fabricates and installs all four types of steel storage tanks including **Bolted RTP, Field-weld, Shopweld and Hybrid Tank construction**. TC products also command the top performance ratings in the industry.

TC Affiliate Companies include:

- **A TEC Steel®** – Industry leader in field-weld tank fabrication
- **Tank Connection®** – Global leader in bolted RTP (rolled, tapered panel) tank fabrication and integrated storage systems
- **LiquidTanks.com** – Tank Connection liquid division
- **BOSS Tank®** – Industry leader in shop-weld and hybrid tank fabrication
- **Alliance Constructors®** – Top ranked bolted tank field installation company providing tank erection services worldwide
- **TARSCO®** – An industry leader in field-weld tank construction, retrofit and repair

There's a reason why Tank Connection is recognized as the new leader in liquid storage and it all starts with consistent, reliable performance on every project. If our project involves a single silo or an integrated storage system, no one offers more services and creative solutions than TC. From the quote stage through order process, drawing approval, material fabrication and field installation, Tank Connection will provide streamlined processing and "Golden Rule" customer service.

## Liquid Tank Storage & Process Applications – Visit [www.liquidtanks.com](http://www.liquidtanks.com)

Potable Water • Power Generation • Fire Protection • Industrial Liquids • Petroleum

Aeration tanks	Filter tanks	Primary treatment
Anaerobic digester	Fire protection water	Raw water
Aerobic digester	Industrial process water	Slurry tanks
Brine water	Industrial liquids	Settling tanks
Brackish water	Industrial effluent	Secondary treatment
Chemicals	Municipal sludge treatment	Sludge dewatering
Clarifiers	Municipal potable water	Storm water run-off
Crude Oil	Leachate storage	Trickling filters
Deionized water	Petroleum	Ultrapure water
Demineralized water	Potable water	Wastewater Treatment
Desalinated water	Process water	



Bolted RTP - Process Liquids



Field-weld - Potable water



Bolted RTP Standpipe

## Another Tank Manufacturing Facility!

In December 2008, Tank Connection brought online an 85,000 square ft. manufacturing facility for bolted RTP (rolled, tapered panel) tank construction. This facility is state-of-the-art and commands the top position in bolted tank manufacturing worldwide.



Another Tank Connection manufacturing facility was unveiled in December 2008. Facility manufactures the top rated "RTP" bolted tank design selected worldwide.

With five facilities and over 300,000 sq. ft. of manufacturing space dedicated to storage tank fabrication, TC Affiliates has created the ultimate SINGLE SOURCE approach to liquid storage systems. . . and they back it with the largest support team of recognized industry experts in storage containment applications.

## Tank Connection Global Services

- Telephone & email consultation
- Specification development
- Budget assistance
- Professional engineering services
- Customized tank design
- Foundation design
- Integrated storage system design
- Firm bid proposals –materials & field installation
- CAD & 3D general arrangement drawings
- Professional project management services
- Direct factory supervisors & field installation crews
- Tank inspections, testing & commissioning
- Storage tank retrofit & repair service
- "Golden rule" customer service

*"Over the last 35 years, I have manufactured all types of bolted and welded storage tanks. RTP construction by Tank Connection is by far the best bolted tank design ever developed for dry bulk and liquid storage."*

John Farris – President Action Unloaders

(Former Company President of BOSS Tank, Engineered Storage Products/Aquastore & Peabody TecTank)

**TC products are available exclusively through Tank Connection, TCI (Tank Connection International), BOSS Tank, LiquidTanks.com, OEM suppliers, Tank Connection Dealers & Factory Representatives worldwide!**

**TANK  
CONNECTION**  
AFFILIATE GROUP

3609 N. 16th • Parsons, KS 67357

Ph: 620.423.3010 • Fax: 620.423.3999

Website: [www.tankconnection.com](http://www.tankconnection.com) • Inquiry: [sales@tankconnection.com](mailto:sales@tankconnection.com)

